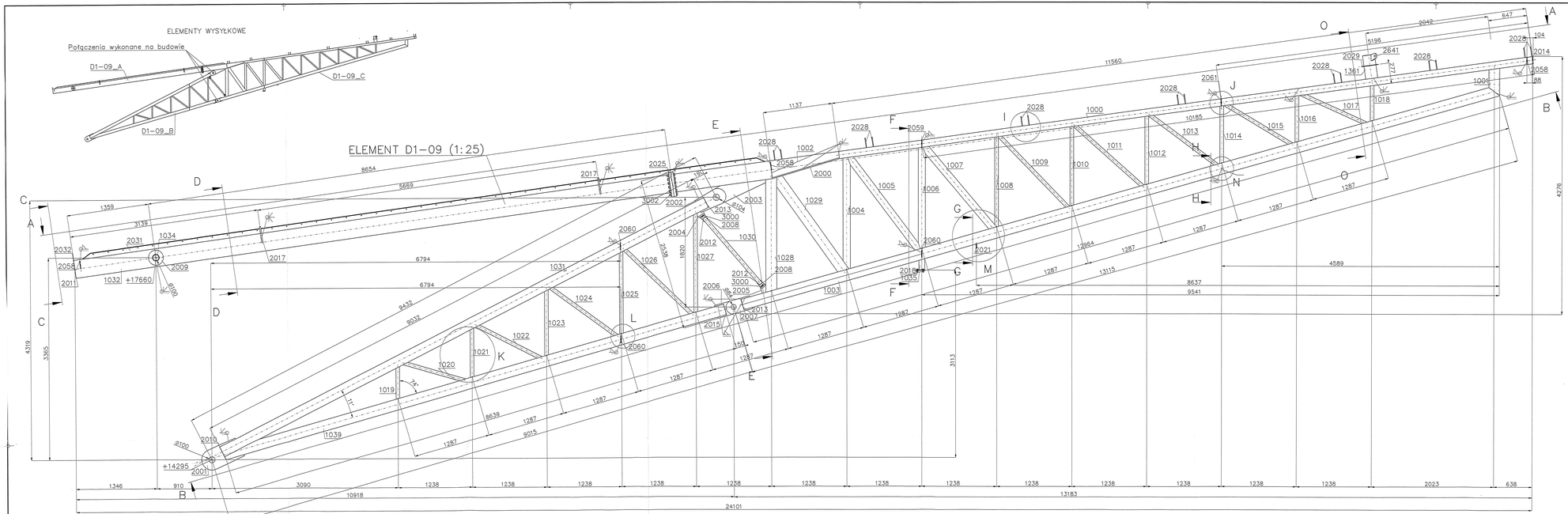
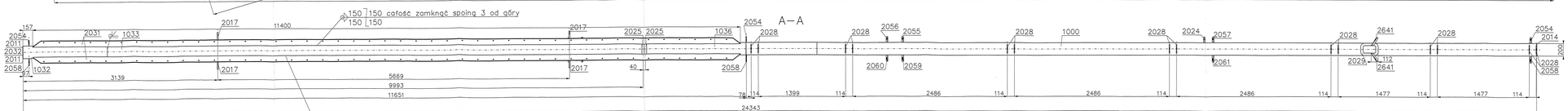
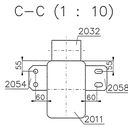
ELEMENT D1-09 (1:25)

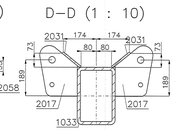




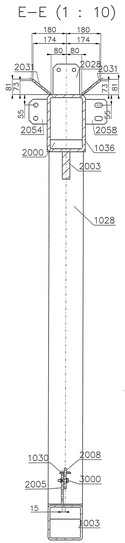
C–C (1 : 10)



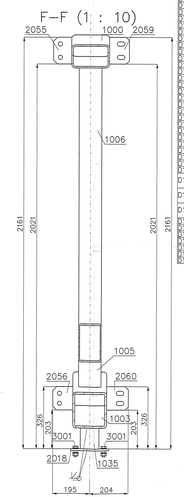
D–D (1 : 10)



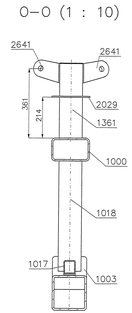
E–E (1 : 10)



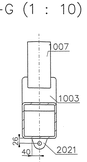
F–F (1 : 10)



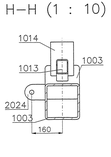
O–O (1 : 10)



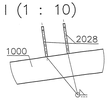
G–G (1 : 10)



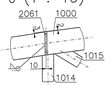
H–H (1 : 10)



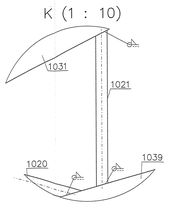
I (1 : 10)



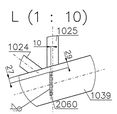
J (1 : 10)



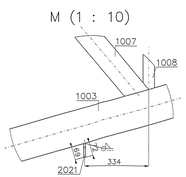
K (1 : 10)



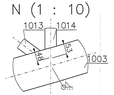
L (1 : 10)



M (1 : 10)



N (1 : 10)



EL.	NO	OPIS	ILOŚĆ	SZT	MASA/SZT	MASA MATERIAŁU	
D1-09		ELEMENT D1-09		1	4596.1	4596.1	S355J2
D1-09	1000	SHS200x200x12x8	11560		421.4	421.4	S355J2
D1-09	1001	SHS180x180x10	458		19.5	19.5	S355J2
D1-09	2000	BL 15x200	1151		28.9	28.9	S355J2
D1-09	1002	SHS200x200x16	1137		77.4	77.4	S355J2
D1-09	2001	BL 20x340	686	1	84.5	84.5	S355J2
D1-09	2002	BL 20x267	1012	1	66.4	66.4	S355J2
D1-09	2003	BL 40x276	1012		55.7	55.7	S355J2
D1-09	2004	BL 10x162	141		0.9	0.9	S355J2
D1-09	2005	BL 10x103	182		1.0	1.0	S355J2
D1-09	2006	BL 40x260	1292		26.1	26.1	S355J2
D1-09	2007	BL 40x260	1292	1	26.1	26.1	S355J2
D1-09	3001	SHS180x180x10	12864		670.1	670.1	S355J2
D1-09	1003	SHS160x160x10	1295		50.0	50.0	S355J2
D1-09	1004	SHS160x160x10	1295		50.0	50.0	S355J2
D1-09	1005	SHS160x160x10	1295		50.0	50.0	S355J2
D1-09	1006	SHS160x160x10	1283		50.1	50.1	S355J2
D1-09	1007	SHS 60x60x4	1242		10.4	10.4	S355J2
D1-09	1008	SHS 60x60x4	1231		10.8	10.8	S355J2
D1-09	1009	SHS 60x60x4	1231		10.8	10.8	S355J2
D1-09	1010	SHS 60x60x4	1172		11.2	11.2	S355J2
D1-09	1011	SHS 60x60x4	1014		9.9	9.9	S355J2
D1-09	1012	SHS 60x60x4	1158		11.3	11.3	S355J2
D1-09	1013	SHS 60x60x4	1498		9.0	9	S355J2
D1-09	1014	SHS 60x60x4	956		9.8	9.8	S355J2
D1-09	1015	SHS 60x60x4	1291		8.2	8.2	S355J2
D1-09	1016	SHS 60x60x4	1273		8.3	8	S355J2
D1-09	1017	SHS 60x60x4	1191		7.4	7.4	S355J2
D1-09	1018	SHS 60x60x4	1191		8.1	8.1	S355J2
D1-09	1019	SHS 60x60x4	1076		5.4	5.4	S355J2
D1-09	1020	SHS 60x60x4	1076		5.4	5.4	S355J2
D1-09	1021	SHS 60x60x4	1098		6.7	6.7	S355J2
D1-09	1022	SHS 60x60x4	1172		7.2	7.2	S355J2
D1-09	1023	SHS 60x60x4	1184		8.8	8.8	S355J2
D1-09	1024	SHS 60x60x4	1174		14.4	14.1	S355J2
D1-09	1025	SHS 60x60x4	1546		10.2	10.2	S355J2
D1-09	1026	SHS 60x60x4	1551		10.7	10.7	S355J2
D1-09	1027	SHS180x180x10	1924		96	96.2	S355J2
D1-09	1028	SHS180x180x10	1921		95.4	95.2	S355J2
D1-09	2008	BL 10x80	120	9	0.7	1.4	S355J2
D1-09	1030	SHS 60x60x4	1241	2	9.5	9.5	S355J2
D1-09	1031	SHS180x180x10	9032		486.7	486.7	S355J2
D1-09	1032	SHS180x180x10	9032		486.7	486.7	S355J2
D1-09	1033	SHS200x200x16	8614		881.8	881.8	S355J2
D1-09	2009	BL 15x120	120	2	1.1	2.3	S355J2
D1-09	2010	BL 15x460	298	2	4.6	9.2	S355J2
D1-09	2011	BL 15x260	298	2	2.6	5.2	S355J2
D1-09	2012	BL 15x260	300	4	2.6	10.4	S355J2
D1-09	2013	BL 15x120	300	4	1.1	4.5	S355J2
D1-09	2014	BL 15x260	300	2	2.6	5.2	S355J2
D1-09	2015	BL 15x120	191	2	1.1	2.3	S355J2
D1-09	2016	BL 3x44	180	2	0.2	0.4	S355J2
D1-09	2017	BL 20x138	185	2	0.7	24.8	S355J2
D1-09	1035	SHS100x100x4	185	2	2.0	2	S355J2
D1-09	2018	BL 10x124	104	2	2.4	2.4	S355J2
D1-09	2019	BL 10x74	80	3	0.3	0.3	S355J2
D1-09	2020	BL 10x114	170	3	1.0	3	S355J2
D1-09	2021	BL 8x82	123	3	1.0	3	S355J2
D1-09	1036	SHS100x100x16	1783	1	181.8	181.8	S355J2
D1-09	2022	BL 15x140	298	2	3.0	6.2	S355J2
D1-09	2031	BL 10x110	123	14	1.0	1	S355J2
D1-09	2032	BL 10x110	123	14	1.0	21.8	S355J2
D1-09	2033	BL 10x74	80	3	0.3	0.4	S355J2
D1-09	1037	SHS200x200x8	1200	1	14.5	14.5	S355J2
D1-09	2023	BL 10x110	1200	1	10.7	21.4	S355J2
D1-09	2024	BL 10x80	132	3	0.4	0.4	S355J2
D1-09	3002	M27/T15 8.8 2p+n DIN7990	–	15	–	0	–
D1-09	3000	M12/45 8.8 2p+n DIN7990	–	4	–	0	–
D1-09	3001	M16/55 8.8 2p+n DIN7990	–	4	–	0	–
D1-09	1038	SHS180x180x10	8650	1	434.6	434.6	S355J2
D1-09	2054	BL 20x58	1251	1	2.9	2.9	S355J2
D1-09	2055	BL 10x60	123	3	0.5	1.5	S355J2
D1-09	2056	BL 10x85	140	3	0.8	2.4	S355J2
D1-09	2057	BL 10x104	123	3	0.8	2.4	S355J2
D1-09	2058	BL 10x85	130	3	0.9	2.7	S355J2
D1-09	2059	BL 10x85	140	3	1.0	3	S355J2

Zmiany rewizji:
-

UWAGI:
1. Stal konstrukcyjna wg wykazu.
2. Klasa konstrukcji EXC3.
3. Kryterium akceptacji jakości spoin – Poziom B
4. Połączenia spawane – jeśli nie podano inaczej:
   – spoiny wykonać na długości przylegania,
   – spoiny czołowe wykonać na pełny przetrap,
   – spoiny pachwinowe wykonać jako 0,7t, obustronne jako 0.5t
   – blachy czołowe łączyć ze stalą profilowaną spoiną V na pełny przetrap.
5. Przygotowanie złącza do spawania wg zaleceń technologa zgodnie z PN-EN 1090-2 i norm powołanych z dostosowaniem do metody spawania.
6. Elementy złączne wg wykazu.
7. Spawać drutem proszkowym (SF-1A/ SM-1A).
8. Antykorozja – karta zabezpieczenia antykorozyjnego.
9. W razie konieczności zweryfikować długość śrub.
10. Rysunek rozpatrywać łącznie z rysunkiem zestawczym konstrukcji.

ROSA BUD
ROSA-BUD S.A.
54-049 RADOMI, ul. Erazma 6/3
tel.(0-48) 360 01 01, fax.(0-48) 364 63 80
www.rosabud.pl e-mail: rosabud@rosabud.pl

WOJCIECH GEBIAK
STUDIO ARCHITEKTONICZNE
54-049 RADOMI, ul. Erazma 6/3
tel.(0-48) 364 63 80, tel.kom. 0-606 43 43 44
STUDIO ARCHITEKTONICZNE fax.(0-48) 364 63 80
e-mail: wgstudio@wp.pl www.wgstudio.pl

PROJEKT WYKONAWCZY – KONSTRUKCJA STALOWA

	Imię i Nazwisko	Nr uprawnień	Podpis
projektant:	mgr inż. Łukasz Dłucik	SLK/4903/POOK/13	
sprawdził:	mgr inż. Joanna Wanluska	–	

Nazwa rysunku: ELEMENT D1-09

Numer rysunku: B50-WK-01-09

Skala: 1:25
Format: 1350x594

Nazwa projektu: Projekt warsztatowy konstrukcji stalowej Stadionu piłkarskiego w Radomiu przy ul. Struga.

Data: 21.12.2017
Rev: REV-A